




Error	Probable reason	Solution
The foils are partially burned or too soft	You chose a wrong code or heating-time for the foil.	Please consider the hints and data given on the label of each package.
Pressure moulding results are not satisfying	You chose a wrong code or heating-time for the foil.	Please consider the hints and data given on the label of each package.
No pressure build-up	When embedding the model in pellets, the model cup has not been filled up to the closing area. So the foil slips away from the foil-fixation because it is extended too much. Under these circumstances a correct sealing is not given. Please make sure that only foils with a diameter of 125 mm are used!	Fill the model cup with pellets up to the closing area. 
	Balancing ring is not straight or not running well due to debris. Maintenance hint: If you follow the maintenance advices given on the opposite side you ensure the mobility of the balancing ring. Following the maintenance advices given on the opposite side, please make sure the balancing ring is mobile at any time.	Pull out balancing ring of pressure chamber by pressing on one side and lifting up on the opposite side at one time. Now the 4 nuts with pressure springs can be pulled out. After cleaning and greasing with vaseline, reinsert ring.  
Difficulties in closing pressure chamber	Pellets on the closing area of housing.	Before closing the pressure chamber make sure that the closing area is clean!
Difficulties in opening pressure chamber	The different steps for opening the pressure chamber have not been carried out correctly.	After pushing the air button for depressurization and waiting for 5 seconds the following operations have to be done: ① Turn the locking handle 180° to the back ② Turn the bayonett closing ring to the left ③ Open the pressure chamber 